

# **Certificate of Analysis**

## **Allyl Chloride**

#### **PurCert Standard for GC**

**Product Number** PSR38520 CAS No. 107-05-1 **Brand** PureSynth Lot No. A38520T0823 C<sub>3</sub>H<sub>5</sub>Cl **Molecular Formula** Date of Mfg. August.2023 **Molecular Weight** 76.52 g/mol Date of Exp. July.2027

Test	Specification	Result
Description	Colorless liquid	Colorless liquid
Assay (GC-FID)	≥ 98.5 %	98.92 %
Water (By KF)	NMT 0.0500 %	0.0301 %
Identification by <sup>1</sup> H NMR	Conforms to structure	Conforms
Identification by GC-MS	Conforms to molecular mass	Conforms
Identification by IR	Conforms to structure	Conforms

<sup>\*</sup>Traceable to Internal Reference Standard

**Storage Condition:** Store at a temperature of 2-8°C and keep the container tightly closed.

**Remark:** The batch complies with the prescribed quality of the above specification.



#### **Assay by GC-FID**

#### **METHOD: GC- FID conditions:**

Column: Agilent Technologies DB-FFAP 30mx 0.530mm, 1.0micron

**Instrument:** PerkinElmer, GC 2014, **Detector:** FID, **Carrier gas:** Nitrogen

**Temp programming:** Initial 50°C hold for 1min, 5°C Ramp/ min., 100 °C hold for 1 min.,

A/D mV Range: 1000

End Time

: 21.00 min

25°C Ramp up to 250°C hold for 2 min., Run time 20 min.

Software Version : 6.3.4.0700 Date : 04-11-2023 10:37:06

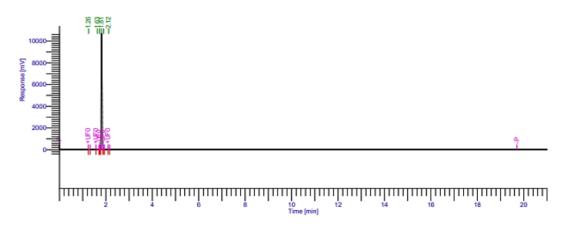
Operator : manager Sample Name : ALLYL CHLORIDE-A38520T0823
Sample Number : 001 Study :
AutoSampler : BUILT-IN Rack/Vial : 0/42
Instrument Name : Clarus 690 Channel : A

Delay Time : 0.00 min Sampling Rate : 12.5000 pts/s

: None

Instrument Serial #

| Sample Volume | 1.000000 ul | Sample Amount | 1.0000 | Data Acquisition Time | 03-11-2023 17:25:59 | Area Reject | 1.00 | 0.000000 | Dilution Factor | 1.00 | Cycle | 1.0



## GC Reports

Peak #	Component Name	Time [min]	Area [uV*sec]	Height [uV]	Area [%]
1		1.257	69296.56	58753.12	0.22
2		1.632	83759.91	40744.69	0.26
3		1.731	18839.90	10236.33	0.06
4		1.812	31400593.13	1.12e+07	98.92
5		1.905	77240.16	76373.27	0.24
6		2.116	92609.99	57837.15	0.29
			31742339.64	1.14e+07	100.00

Warning -- Signal level out-of-range in peak

Missing Component Report Component Expected Retention (Calibration File)

All components were found

Purity by GC-FID: 98.92 %



#### **IDENTIFICATION TESTS**

#### **GC-MS Spectrum:**

#### **METHOD: GC-MS conditions:**

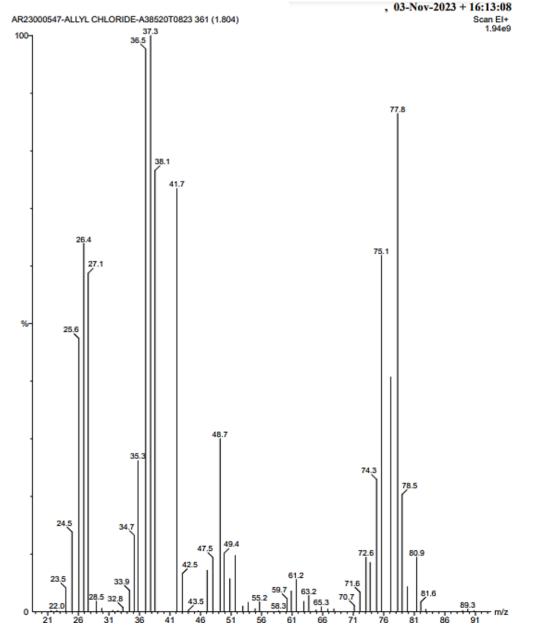
Column: Agilent Technologies, Elite -5MS, 30 m X 0.25 mm, 1.0micron

Instrument: Perkin Elmer, Carrier gas: Helium Source Temp.: 230°C, Transfer line: 250°C Inlet Temp.: 180°C, Diluent: Methanol

Source energy: 70eV

Mass by GC-MS:

Product Name: Allyl Chloride Product Code: PSR38520

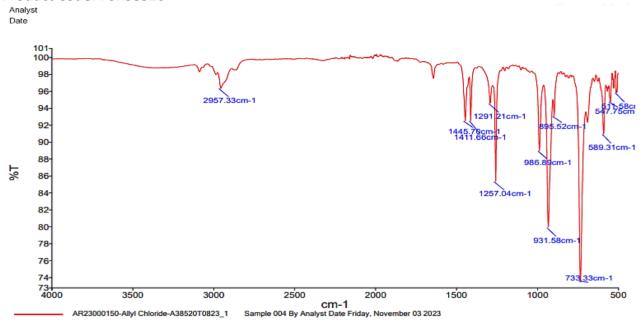


Identification by GC-MS: Conforms to molecular mass



## **Infrared spectrum:**

Product Name: Allyl Chloride Product Code: PSR38520



Source Spectra Results				
Spectrum Name	Number Of Peaks			
AR23000150-Allyl Chloride-A38520T0823_1	12			

List of Peak Area/Height				
Peak Number	X (cm-1)	Y (%T)		
1	2957.33	96.39		
2	1445.70	92.54		
3	1411.66	92.57		
4	1291.21	94.62		
5	1257.04	85.39		
6	986.89	89.02		
7	931.58	79.96		
8	895.52	93.11		
9	733.33	73.47		
10	589.31	90.98		
11	547.75	94.80		
12	511.58	95.90		

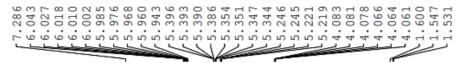
Identification by IR: Conforms to structure

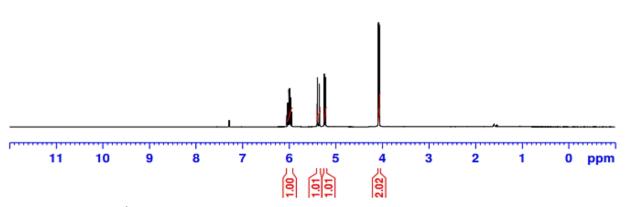


### <sup>1</sup>H NMR Spectrum:

Product Name: Allyl Chloride Product Code: PSR38520

Allyl Chloride B.no-A38520T0823 1H-NMR in CDCL3





Identification by <sup>1</sup>H NMR: Conforms to structure

## **Maximum limits of impurities**

#### WATER DETERMINATION

Method: Karl Fisher titration

Water Content (PSR38520) = **0.0301** %

Approved By Head - Technical